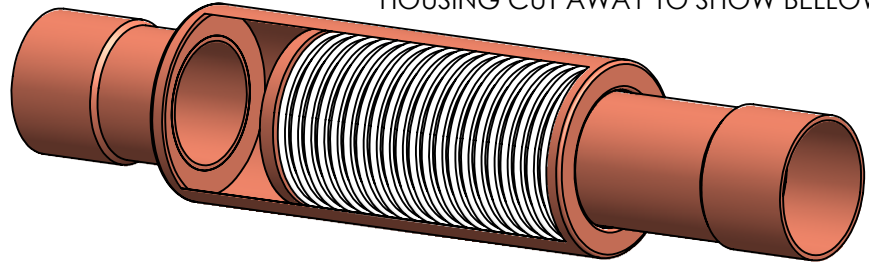


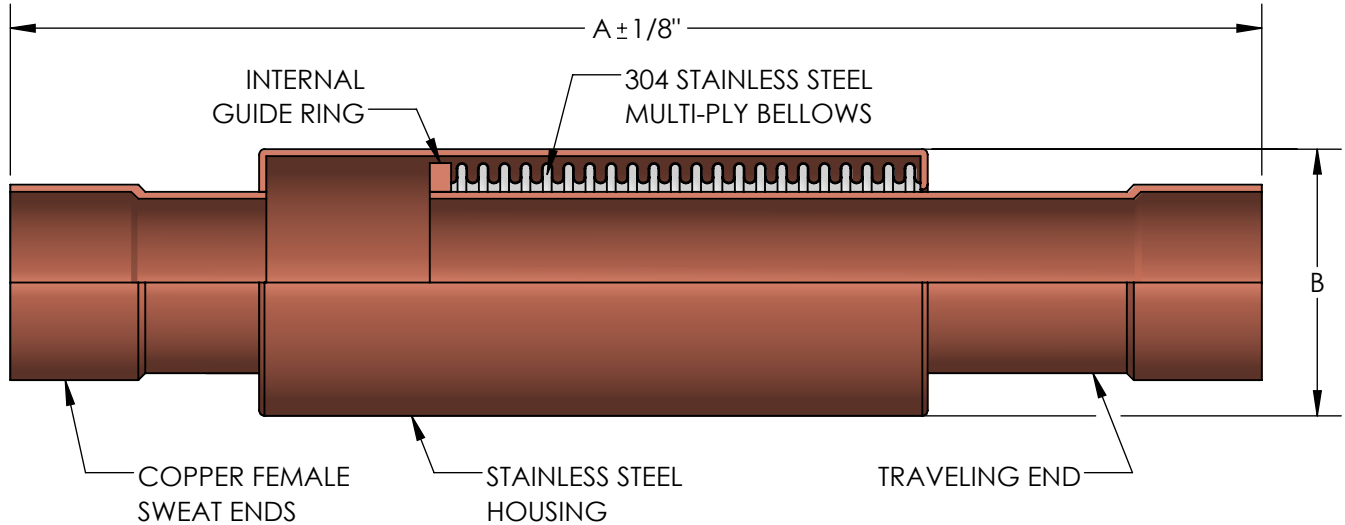
**MODEL HPFF2  
HIGH PRESSURE  
EXTERNALLY PRESSURIZED  
EXPANSION COMPENSATOR**

HOUSING CUT AWAY TO SHOW BELLOWS



**DESIGN DATA**

TEMPERATURE: 400° (204°C)\*  
 PRESSURE: 150 PSI (1034 kPa)\*  
 TEST PRESSURE: 225 PSI (1551 kPa)  
 AXIAL COMPRESSION: 2" (50mm)  
 AXIAL EXTENSION: 1/2" (13mm)



THIS EXPANSION JOINT IS DESIGNED FOR AXIAL MOVEMENT ONLY. PIPE MUST BE PROPERLY GUIDED AND ANCHORED PER THE RECOMMENDATIONS OF THE EXPANSION JOINT MANUFACTURERS ASSOCIATION.

QTY	PART NUMBER	TUBE SIZE		A	B	EFFECTIVE AREA (in <sup>2</sup> )	SPRING RATE (lb/in)	WEIGHT	PROJECT INFORMATION
		INCH	MM						
	HPFF20075	3/4"	20	11"	1-5/8"	1.1	82	3/4	
	HPFF20100	1"	25	11-1/4"	2"	1.7	89	1	
	HPFF20125	1-1/4"	32	12-1/2"	2-1/4"	2.4	75	1-1/2	
	HPFF20150	1-1/2"	38	12-7/8"	2-1/2"	3.2	74	2	
	HPFF20200	2"	50	13"	3"	5.1	168	3	
	HPFF20250	2-1/2"	65	13-1/4"	4"	7.6	188	4	
	HPFF20300	3"	80	14"	4-1/2"	10.6	251	4-1/2	
	HPFF20400	4"	100	15-1/16"	5-7/8"	17.9	341	9	

CAUTION: SILVER BRAZING USED IN CONSTRUCTION. DO NOT EXCEED 1000°F DURING INSTALLATION.

\*PRESS SYSTEMS: COMPENSATORS PRODUCE FORCES THAT MAY EXCEED THE TENSILE STRENGTH OF THE PRESS FITTING. MAX TEMPERATURE FOR PRESS SYSTEMS IS 250°F. CONTACT FACTORY FOR USE IN PRESS SYSTEMS.

**NSF 372 - LEAD FREE**

The wetted surface of this product contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight. Material complies with state codes and standards, where applicable, requiring reduced lead content.

CUSTOMER: \_\_\_\_\_

PROJECT: \_\_\_\_\_

ENGINEER: \_\_\_\_\_

2	PRESS SYSTEMS NOTE	10/6/2020
REV. 1	HOUSING UPDATED	DATE 5/20/2020
		2323 W. HUBBARD ST. CHICAGO, IL 60612 TEL: 312-738-3800 FAX: 312-738-0415 WWW.METRAFLEX.COM
<b>MODEL HPFF2</b>		
HIGH PRESSURE EXPANSION COMPENSATOR		
DRAWN BY: <b>DKISH</b>		DATE: <b>9/3/2015</b>
APPROVED: <b>JC</b>		DATE: <b>9/3/2015</b>
SCALE: N/A	DRAWING NUMBER: <b>HPFF2-2</b>	